Polytec

LSV-300 Laser Surface Velocimeter

Non-Contact Velocity and Length Measurements

Laser Surface Velocimeter

Compact, Reliable, Rugged and Precise

Polytec's Industrial Laser Surface Velocimeters (LSV) are specifically designed for non-contact, online measurement, inspection and control of velocity and length in continuous process industries such as steel, metals, paper, plastic, glass and building materials. The instruments are easy to install, setup and integrate into control systems and are an essential step to reducing scrap, increasing uptime and improving material throughput. The LSV directly replaces traditional, high-maintenance, problematic contact measurement techniques with accurate, low-maintenance, next-generation, non-contact laser technology.

Efficient On-Line Quality Control

Precision speed and length measurements are critical for controlling production costs and for process optimization of continuous or quasi-continuous production. The ideal sensor must meet or exceed contact sensor performance while increasing dependability, surviving adverse industrial environments and minimizing repairs.

To address each of these important considerations Polytec developed advanced, non-contact laser velocimeter technology that delivers reliable, high-precision measurements with long term stability, ease of maintenance and failsafe operation. When superior performance counts, the LSV-300 delivers.

Non-Contact Speed & Length Measurement

Key Benefits of the LSV-300

- Heterodyne technology for high precision velocity and length measurements, where forward, reverse and standstill conditions persist
- Rugged, compact controller housing and flexible sensor head (IP 66 protected) for industrial environments
- Attractive price performance ratio and excellent ROI
- Easy integration with process control systems using standard Ethernet, encoder or other process interfaces
- Includes "Material Present" Function to detect the presence of material in the field of view and for offset length compensation
- Various protective housings and air purge devices are available for harsh environments
- Includes an RS-422 interface for optional, large-area panel display

Features

- Maximum velocity ±2,500 m/min; accuracy 0.05 % of measured value
- Measurement value output rate up to 1024 s^{-1}
- Stand-off distances of 300 mm. 500 mm or 900 mm with ±30 mm depth-of-field
- Two-line LCD display of velocity and length data – English or Metric units can be configured via RS-232 interface
- Fast, state-of-the-art signal processor with powerful command set for efficient system communication via serial interface
- High speed RS-232 or RS-422 interface (max. 230 kbit/s)

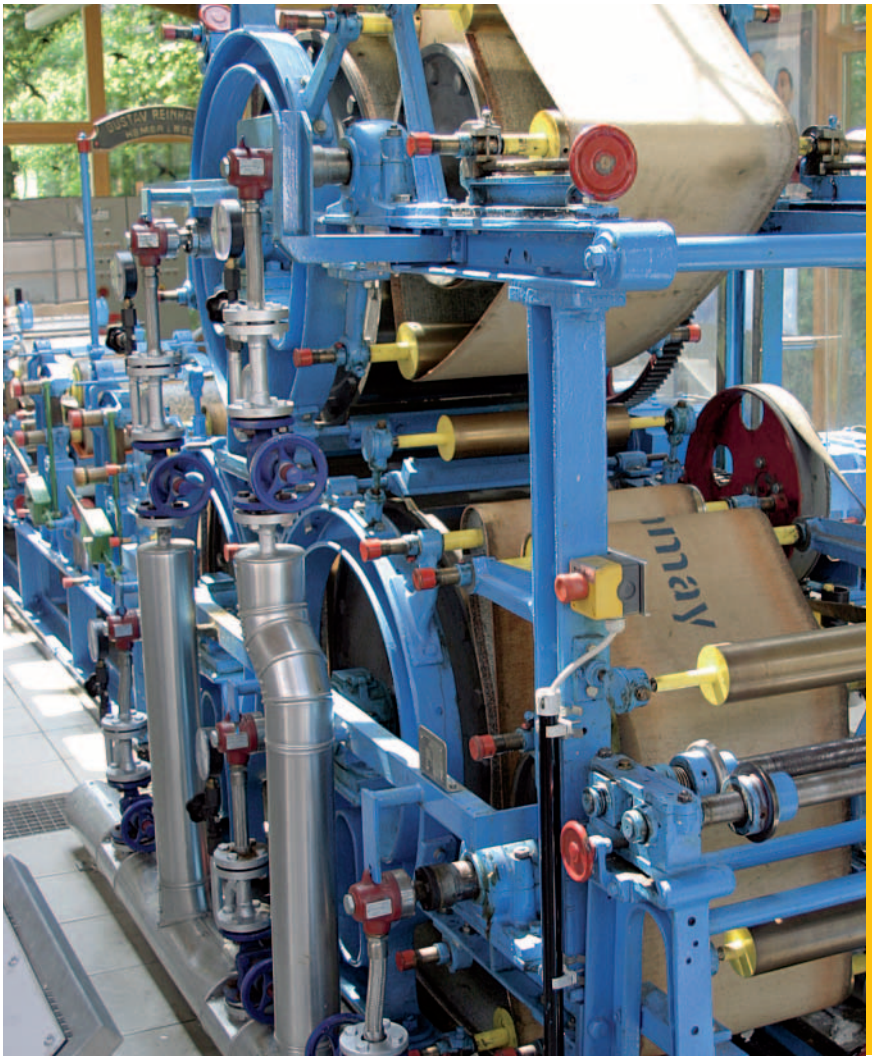
The LSV-300 Laser Surface Velocimeter

The value-engineered, LSV-300 Laser Surface Velocimeter utilizes Polytec's industry-proven heterodyne technology to deliver the highest quality speed and length measurement at an extremely attractive price performance ratio. All features considered, the LSV-300 is the optimum choice for many applications where cost-of-ownership is as important as measurement accuracy.

This velocimeter is comprised of the industry-proven LSV-E-300 Signal Processor and the family of LSV-I-300 measurement heads. Based on heterodyne demodulation, the LSV-300 measures forward, reverse and standstill motion conditions making it the most versatile velocimeter on the market.

To learn more about the details of Polytec's robust heterodyne technology visit **www.polytec.com/lsv**

Applications



Steel, Aluminum and other Metals

- Speed, total length, cut-to-length and length verification in rolling mills
- Mass flow and elongation calculations for automatic gauge control (AGC)
- Crop, shear, cut-to-length and length verification in tube mills

Paperboard Products

- Surface speed and cut-to-length control of paper and cardboard
- Footage counter at winders and speed matching during flying splice and paper machine turn up
- Differential speed for true draw calculations

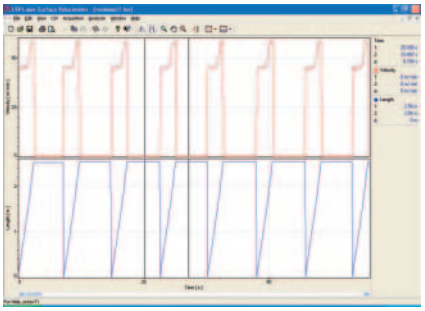
Other Products

- Building materials (gypsum board, roofing materials, insulation products, siding and decking)
- Glass, plastic, ceramic extrusion, rubber, cables, films, textiles and specialty fabric materials

LSV-300 System Components

Sensor Head

The LSV-I-300 Sensor Head is the watchful eye of the system, measuring the in-plane movement of the material surface with the aid of Laser Doppler Velocimetry. Its compact size and long stand-off distance (500 mm or 900 mm) allows for simple integration into the production line. Optional housings that cool and protect the LSV enable its use in hot, dusty or wet factory environments.



Signal Processor

The robust, IP 66 protected LSV Signal Processor powers the sensor head and provides signal conditioning and processing. It accepts commands from process controllers and can be monitored by a notebook computer via its serial interface. The LSV controller easily integrates with a local area network (LAN) through the optional Ethernet interface. Length and velocity data are simultaneously displayed and updated every millisecond at each output.

Acquisition and Control Software

The user-friendly LSV PC Software is an integral part of every LSV measurement system. The LSV PC software runs under Windows® 2000 and XP. It not only simplifies configuring the LSV system, but also offers excellent process, observation and analysis options.

General Specifications	
Measurement range	Velocity: 0 … ±2,500 m/min (8,200 ft/min)
Units	m, m/s, m/min or ft, ft/s, ft/min
Accuracy	0.05 %* of the measurement value
Repeatability	0.02 % of the measurement value
Signal acquisition time	≥ 5 ms
Measurement value output rate	1024 s^{-1}

* Under controlled conditions.

Technical Data

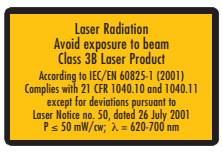
LSV-I-300 Sensor Head			
Light source	Laser diode, typ. 690 nm, <24 mW Laser protection class 3B		
Power consumption	~11W		
Ambient Temperature	0 °C … +45 °C (32 °F … 113 °F)		
Humidity	max. 100 %, non-condensing		
Protection class	IP 65		
Dimensions [L x W x H]	240 mm x 120 mm x 64 mm (9.5 in x 4.7 in x 2.5 in)		
Weight	2.5 kg (5.5 lb)		
Optics version	LSV-I-300-304	LSV-I-300-504	LSV-I-300-904
Stand-off distance	300 mm	500 mm	900 mm
Max. depth-of-field	±20 mm	±30 mm	±30 mm

LSV-E-300 Signal Processor	
Power	100 VAC … VAC ±10 %, 50/60 Hz, 100 W max.
Ambient temperature	+5 °C … +40 °C (41°F … 104 °F)
Dimensions [L x W x H]	230 mm x 330 mm x 185 mm (9.1 in x 13 in x 7.3 in)
Weight	~11kg (24 lb)
Protection class	IP 66
LCD display	Velocity, length, status information
Standard interfaces	■ Serial, RS-232 or RS-422, 230 kBit/s max. ■ Process coupling module with "Laser Ready" signal
Optional interfaces	■ Ethernet interface for direct LAN connection ■ Encoder interface, opto-insulated signal output simulates an encoder wheel
Material detect	Signal for presence of an object in the measurement volume

LSV-300 Optional Accessories	
LSV-A-031	Cooling plate with air purge unit and quick exchange window, operational temperature range +40 °C to +70 °C (104 °F to 158 °F)
LSV-A-024	Cooling plate, same as LSV-A-031 but with nozzle
LSV-A-026	Cooled housing with air purge unit and quick exchange window. Protection class IP 66. Operational temperature range –20 °C to +200 °C (–4 °F to +392 °F)
LSV-A-027	Mounting plate with 3-axis tip-tilt unit

Please contact your local Polytec sales engineer for more information about products and accessories for your specific application.

For the latest technical specifications and more detailed product information visit
www.polytec.com/lsv
www.velocimeter.us
www.velocimeter.co.uk



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